```
ANSWER 3 OF 14 HCAPLUS COPYRIGHT 2003 ACS
     2001:499838 HCAPLUS
AN
     135:69749
DN
     Intermetallic aluminides and silicides articles, such as sputtering
TI
     targets, and methods of making same with high purity and good
     stoichiometry
IN
     Shah, Ritesh P.; Morales, Diana L.; Keller, Jeffrey A.
PΑ
     Honeywell International Inc., USA
     U.S., 11 pp.
SO
     CODEN: USXXAM
DТ
     Patent
     English
LA
FAN.CNT 2
                                           APPLICATION NO. DATE
     PATENT NO.
                     KIND DATE
     US 6258719
                                           us 1998-108610
                                                             19980701
                            20010710
                       В1
                    A1 20000726
                                          EP 1998-933058 19980701
     EP 1021265
        R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,
             IE, FI
                                           TW 1998-87111029 19980708
     TW 398020
                       В
                            20000711
     US 2002064949
                      A1 20020530
                                           US 2000-578829 20000524
                       В2
                            20020709
     US 6417105
     US 2002102849
                       A1 20020801
                                           US 2001-46330
                                                             20011025
                     P
PRAI US 1997-52262P
                            19970711
     US 1998-108610
                      A3 19980701
     WO 1998-US13719 W
                            19980701
                     A2
P
     US 2000-578829
                            20000524
     US 2001-306812P
                            20010719
     Described is an in situ method for producing articles of metal aluminide
AB
     or silicide by reactive sintering and vacuum hot pressing powders and
     products, such as sputtering targets, produced.
IT
     12004-78-3P
     RL: PEP (Physical, engineering or chemical process); SPN (Synthetic preparation); TEM (Technical or engineered material use); PREP
     (Preparation); PROC (Process); USES (Uses)
        (intermetallic aluminides and silicides articles, such as sputtering
        targets, and methods of making same with high purity and good
        stoichiometry)
     12004-78-3 HCAPLUS
RN
     Aluminum, compd. with titanium (3:1) (6CI, 8CI, 9CI) (CA INDEX NAME)
CN
```

Component	1	Ratio	1	Component
_	-1		1	Registry Number
=========	=+=	==============	+=	=======================================
Ti	1	1	1	7440-32-6
Al	1	3	1	7429-90-5

RE.CNT 8 THERE ARE 8 CITED REFERENCES AVAILABLE FOR THIS RECORD

FILE 'REGISTRY' ENTERED AT 15:38:30 ON 31 MAR 2003 E AL3TI/MF 1 S E3 L1E ALO.75TIO.25/MF E ALO.75 TIO.25/MF L2 690 S AL.TI/MF 140 S AL TI/ELF L3 L4789 S L2-3 FILE 'LCA' ENTERED AT 15:40:24 ON 31 MAR 2003 L5 1 S ALUMINUM TARGET FILE 'REGISTRY' ENTERED AT 15:41:00 ON 31 MAR 2003 FILE 'HCAPLUS' ENTERED AT 15:41:29 ON 31 MAR 2003 8 S L1(L)TARGET L6 FILE 'HCAPLUS' ENTERED AT 15:41:39 ON 31 MAR 2003 23 S L1(L)SPUTTER###### L7 L8 6 S L7 AND SUBSTRATE 14 S L6 OR L8 L9 FILE 'STNGUIDE' ENTERED AT 15:42:56 ON 31 MAR 2003 FILE 'HCAPLUS' ENTERED AT 15:44:37 ON 31 MAR 2003 E JP2000-0117990/PRN, AP L10 1 S E3-4 L1114 S L9 NOT L10

ANSWER 10 OF 14 HCAPLUS COPYRIGHT 2003 ACS 1997:632950 HCAPLUS ANDN 127:324732 Intermetallic compound dispersion type sintered Al alloy sputtering ΤI target. IN Fukui, Soichi Mitsubishi Materials Corp., Japan PΑ Jpn. Kokai Tokkyo Koho, 8 pp. SO CODEN: JKXXAF DΤ Patent Japanese LA FAN.CNT 1 APPLICATION NO. DATE PATENT NO. KIND DATE JP 1996-56162 JP 09249966 A2 19970922 19960313 PRAI JP 1996-56162 19960313 AB In an Al-alloy sintered sputtering target contg. an Al intermetallic compd. with Ta, Zr, Ti, Hf, Nb, Cr, W, and/or Mo, the intermetal:ic compd. concn. decreases gradually from the target surface to its back to obtain films with a uniform compn. The target is useful for forming a reflection film in an optical media or a wiring of a liq.-crystal TFT. ΙT 12004-78-3 RL: DEV (Device component use); TEM (Technical or engineered material use); USES (Uses) (intermetallic compd. dispersion type sintered Al alloy sputtering target) RN 12004-78-3 HCAPLUS Aluminum, compd. with titanium (3:1) (6CI, 8CI, 9CI) (CA INDEX NAME) CN

Component	 	Ratio	 	Component Registry Number
==========	==+==	===========	===+=	===============
Ti	- 1	1	1	7440-32-6
Al	- 1	3	ļ	7429-90-5

- L9 ANSWER 12 OF 14 HCAPLUS COPYRIGHT 2003 ACS
- AN 1996:741165 HCAPLUS
- DN 126:53364
- ${\tt TI}$  Void-free metalization by controlling sputtering conditions of  ${\tt TiN}$  barrier metal films
- AU Yamaoka, T.; Yamauchi, T.
- CS Production Eng. R&D Dep., Nippondenso Co. Ltd., Aichi, 448, Japan
- SO Materials Research Society Symposium Proceedings (1996), 428 (Materials Reliability in Microelectronics VI), 487-492 CODEN: MRSPDH; ISSN: 0272-9172
- PB Materials Research Society
- DT Journal
- LA English
- As new technol, for realization of highly reliable 'void-free' metalization is proposed. Void formation is suppressed when the TiAl3 intermediate layer is formed at the interface between the Al alloy and reactively sputtered TiN barrier metal films. The authors have studied the relation between void formation and coverage of the intermediate layer. A coverage of >60% TiAl3 perfectly suppresses void formation. The interfacial reaction is achieved by using 'soft TiN', which arises from the short migration length of the sputtered particles impinging on the substrate surface when d.c. power is decreased. The soft TiN film includes many vacancies and crystallog, disordered regions which easily cause rearrangement of the TiN films by movement of Ti atoms during annealing. Probably these Ti atoms compensate vacancies in the Al-Si-Cu films and suppress the formation of Al voids.
- IT 12004-78-3P
  - RL: PEP (Physical, engineering or chemical process); PNU (Preparation, unclassified); TEM (Technical or engineered material use); PREP (Preparation); PROC (Process); USES (Uses)
    - (void-free metalization by controlling sputtering conditions of TiN barrier metal films to form TiAl3 during annealing on aluminum alloy interconnects)
- RN 12004-78-3 HCAPLUS
- CN Aluminum, compd. with titanium (3:1) (6CI, 8CI, 9CI) (CA INDEX NAME)

Component	1	Ratio	1	Component
-	1		ļ	Registry Number
=========	=+=		+=:	
Ti	1	1	1	7440-32-6
Al	1	3	1	. 7429-90-5

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ANSWER 11 OF 14 HCAPLUS COPYRIGHT 2003 ACS
    1997:265472 HCAPLUS
AN
    126:285755
DN
    Sputtering targets and its manufacture
ΤI
    Masuda, Kaoru; Hiraki, Akitoshi; Taniguchi, Shigeru
ΙN
    Hitachi Metals Ltd, Japan
PΑ
    Jpn. Kokai Tokkyo Koho, 5 pp.
so
    CODEN: JKXXAF
DT
     Patent
LΑ
     Japanese
FAN.CNT 1
     PATENT NO.
                    KIND DATE
                                        APPLICATION NO. DATE
     _____
                                         -----
                    A2 19970304
19950823
     JP 09059770
                                         JP 1995-214671 19950823
PΤ
PRAI JP 1995-214671
     The title process comprises formation of a Ti film on the target or the
     backing plate and an Al film on the other, and bonding of the target to
     the backing plate by diffusion of Al and Ti under press heating. The
     target has a high bonding strength.
     12004-78-3P, Aluminum titanium (Al3Ti)
ΙT
     RL: DEV (Device component use); PEP (Physical, engineering or chemical
     process); SPN (Synthetic preparation); PREP (Preparation); PROC (Process);
     USES (Uses)
        (for diffusion bonding of sputtering targets to backing
       plates from aluminum and titanium films on bonding surfaces)
     12004-78-3 HCAPLUS
RN
     Aluminum, compd. with titanium (3:1) (6CI, 8CI, 9CI) (CA INDEX NAME)
CN
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Component	1	Ratio	1	Component
-	ļ		į.	Registry Number
==========	==+==:	=========	===+==	==============
Ti	1	1	İ	7440-32-6
Al	1	3	1	7429-90-5

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ANSWER 13 OF 14 HCAPLUS COPYRIGHT 2003 ACS
     1996:59066 HCAPLUS
AN
DN
     124:123668
     Protection of aluminum by duplex coatings
ΤI
     Musil, J.; Vlcek, J.; Jezek, V.; Benda, M.
ΑU
CS
     Institute of Physics, Academy of Sciences of the Czech Republic, Na
     Slovance 2, Prague, 18040/8, Czech.
     Surface and Coatings Technology (1995), 76-77(1-3, Pt. 1), 341-7
SO
     CODEN: SCTEEJ; ISSN: 0257-8972
PΒ
     Elsevier
ĎΤ
     Journal
     English
LA
     The paper reports on a new way of producing duplex coatings consisting of
AΒ
     two steps. First, the substrate is coated by a phys.
     vapor-deposited coating. Then, this precoated substrate is
     plasma nitrided or vacuum heat treated. This method was rested in the
     protection of substrates made of aluminum with a sputtered Ti
     coating about 5.mu.m thick. The as-deposited and then plasma-nitrided or
     vacuum-heat-treated (Ti coating)/(Al substrate) couple was
     characterized by elemental depth profiles measured by glow discharge
     optical spectroscopy. It was shown that both the plasma nitriding and
     vacuum heat treatment process can stimulate a strong interdiffusion
     between Ti and the substrate elements. It results not only in
     the formation of a very broad interfacial region with a dramatic
     redistribution of the {\bf substrate} elements in the Ti film but also
     in a formation of intermetallic Ti-Al compds. This new duplex coating
     technique is described in detail.
ΙT
     12004-78-3
     RL: FMU (Formation, unclassified); FORM (Formation, nonpreparative)
        (formation in plasma nitriding or vacuum heat treatment of aluminum
        sputter-coated with titanium)
RN
     12004-78-3 HCAPLUS
     Aluminum, compd. with titanium (3:1) (6CI, 8CI, 9CI) (CA INDEX NAME)
CN
```

Component	1	Ratio		Component Registry Number
	==+= 	:=====================================	==+= 	7440-32-6
20.1	i	ว	i	7429-90-5

L9 ANSWER 14 OF 14 HCAPLUS COPYRIGHT 2003 ACS

AN 1995:210126 HCAPLUS

DN 122:14735

TI Synthesis of Ti aluminides from Ti/Al laminated films by magnetron sputtering

AU Umehara, Hiroyuki; Suzuki, Takakazu; Hayashi, Ryuichi

CS National Inst. Materials Chem. Res., Tsukuba, Japan

SO Nippon Kinzoku Gakkaishi (1994), 58(9), 1050-4 CODEN: NIKGAV; ISSN: 0021-4876

Nippon Kinzoku Gakkai

DT Journal

PB

LA Japanese

Titanium aluminides tend to have very attractive properties of low d. and excellent oxidn. resistance at .apprx.1000 K, but suffer from lack of adequate creep strength and, in most cases, from inadequate ductility and toughness. The intermetallic matrix composites reinforced with heat resistive fibers are expected to improve the ductility and toughness of intermetallic compds. Vapor phase processings are hopeful methods for near-net-shaped and continuous fiber reinforced composites or lamellar matrix composites. The synthesis of TiAl from laminated Ti/Al films by a radio-frequency magnetron sputtering method was studied. The Ti-Al synthesized films were evaluated by Auger electron spectroscopy, X-ray diffraction anal. and DTA. The Ti-Al phases to be synthesized depend on the at. ratios of Ti and Al, temps. of a substrate and of subsequent heat treatment. It is clarified that TiAl3, Ti3Al, and TiAl are synthesized resp. from Ti/Al laminated films at temps. of 773, 873, and 973 K, resp.

IT 12004-78-3P

RL: PNU (Preparation, unclassified); PREP (Preparation) (magnetron sputtered Ti/Al films laminate in synthesis of)

RN 12004-78-3 HCAPLUS

CN Aluminum, compd. with titanium (3:1) (6CI, 8CI, 9CI) (CA INDEX NAME)

Component	 	Ratio	1	Component Registry Number
	==+==	==========	===+==	======================================
Ti	1	1	1	7440-32-6
Al	1	3	1	7429-90-5
6				

ANSWER 9 OF 14 HCAPLUS COPYRIGHT 2003 ACS 1999:64477 HCAPLUS ΑN DN 130:118371 Hot-pressed and sintered sputtering target assemblies and their ΤI preparation IN Kardokus, Janine K.; Morales, Diana Johnson Matthey Electronics, Inc., USA PA U.S., 5 pp. CODEN: USXXAM SO DTPatent English LA FAN.CNT 1 APPLICATION NO. DATE PATENT NO. KIND DATE -----.-------------19990126 · US 1996-729505 19961011 PΙ US 5863398 Α 19961011 PRAI US 1996-729505 A sputtering target assembly is formed of hot-pressed and sintered metal powder diffusion bonded together and to a backing plate using an intermediate adhesion layer of Ti or Ti alloy. 12004-78-3 RL: DEV (Device component use); PEP (Physical, engineering or chemical process); PROC (Process); USES (Uses) (prepn. of hot-pressed and sintered sputtering target assemblies contg.) 12004-78-3 HCAPLUS RN Aluminum, compd. with titanium (3:1) (6CI, 8CI, 9CI) (CA INDEX NAME) CN

Component	- 1	Ratio	- 1	Component
	1		1	Registry Number
=========	==+==	-=========	===+=:	=======================================
Ti	- 1	1	1	7440-32-6
Al	1	3	1	7429-90-5

- L9 ANSWER 8 OF 14 HCAPLUS COPYRIGHT 2003 ACS
- AN 1999:278230 HCAPLUS
- DN 131:21551
- TI A perspective of magnetron sputtering in surface engineering
- AU Musil, J.; Vlcek, J.
- CS Institute of Physics, Academy of Sciences of the Czech Republic, Prague, 180 40, Czech Rep.
- SO Surface and Coatings Technology (1999), 112(1-3), 162-169 CODEN: SCTEEJ; ISSN: 0257-8972
- PB Elsevier Science S.A.
- DT Journal
- LA English
- AB Magnetron sputtering is a very powerful process which is now currently and successfully used in many applications, particularly in microelectronics and surface engineering, for the prodn. of films and coatings. Magnetron technol. is, however, continuously developing because new advanced films with prescribed phys. and functional properties are needed. This paper reports on duplex coatings, nanocomposite coatings, high-rate magnetron sputtering, and self-sputtering, i.e. new advances in magnetron sputtering technol. which are of great importance for the future development of surface engineering. A great deal of attention is devoted to (i) the coating/substrate interface, (ii) the magnetron sputtering of nanostructured coatings with new properties due to small grains of about 10 nm and smaller and (iii) the replacement of ecol. damaging galvanic coating processes by high-rate magnetron sputtering and self-sputtering.
- IT 12004-78-3
  - RL: FMU (Formation, unclassified); PEP (Physical, engineering or chemical process); FORM (Formation, nonpreparative); PROC (Process)
    - (reaction product; interfacial reactions of sputter-coated
      titanium on aluminum)
- RN 12004-78-3 HCAPLUS
- CN Aluminum, compd. with titanium (3:1) (6CI, 8CI, 9CI) (CA INDEX NAME)

Component	 	Ratio	 	Component Registry Number
Ti Al	==+=:   	1 3	===+=:   	7440-32-6 7429-90-5

- L9 ANSWER 7 OF 14 HCAPLUS COPYRIGHT 2003 ACS
- AN 1999:690025 HCAPLUS
- DN 132:25489
- TI Impact welding of aluminum to titanium effect of thickness of target on joining interface
- AU Date, Hidefumi; Sarro, Takashi; Suzuki, Toshio
- CS Dept. of Mech. Eng., Tohoku-Gakuin University, Chuo, Tagajo, 985-8537, Japan
- SO Zairyo (1999), 48(9), 1072-1077 CODEN: ZARYAQ; ISSN: 0514-5163
- PB Nippon Zairyo Gakkai
- DT Journal
- LA Japanese
- AB An Al projectile was impact-welded on a Ti target using a N2 gas gun at impact velocities of 200 m/s or more. Effect of thickness of the target on the compd. layer at the joint interface was examd. regarding some points. The bonding area was estd. using scanning acoustic tomog. The microstructures and element distribution in the joint were analyzed using SEM and energy dispersive X-ray spectroscopy. The bonded area did not depend on the thickness of the target, but increased with the impact velocity. The increase in the thickness of the target caused a decrease in the max. thickness of the compd. layer formed at the joint interface because of the increase in deformed vol. However, the concn. of the elements in the compd. layer varied very little with the impact velocity, thickness of the target and position in the layer.
- IT 12004-78-3

RI: FMU (Formation, unclassified); PEP (Physical, engineering or chemical process); FORM (Formation, nonpreparative); PROC (Process) (interface contg.; effect of thickness of target on joining

interface structure in impact welding of aluminum projectiles to titanium)

- RN 12004-78-3 HCAPLUS
- CN Aluminum, compd. with titanium (3:1) (6CI, 8CI, 9CI) (CA INDEX NAME)

Component	1	Ratio	1	Component
	- 1		1	Registry Number
=========	==+==	:===========	===+==	
Ti	1	1	1	7440-32-6
Al	1	3		7429-90-5

3/31/03 ANSWER 6 OF 14 HCAPLUS COPYRIGHT 2003 ACS 2000:201059 HCAPLUS ΑN DN 132:225908 Manufacture of high-density intermetallic sputtering targets from powder ΤI blends by controlled hot pressing Lo, Chi-fung; Draper, Darryl; Hoo, Hung-lee; Gilman, Paul S. TN Sony Corp., Japan; Materials Research Corporation PA SO U.S., 5 pp. CODEN: USXXAM DTPatent LA English FAN.CNT 1 APPLICATION NO. DATE KIND DATE PATENT NO. -----\_\_\_\_\_ Α US 1999-366453 10000721 DE 2000-10035719 20000721 PΙ US 6042777 20000328 DE 10035719 A1 20010215 A1 FR 2798395 20010316 A2 20010321 A 19990803 JP 2001073128 JP 2000-233926 20000802 PRAI US 1999-366453

The blend of .gtoreq.2 metal powders for an intermetallic compd. is fabricated into a sputtering target by: (a) heating in a die to the temp. 100-400.degree. below the m.p. of the lower-melting powder, and holding to form the intermetallic compd. by diffusion alloying: (b) heating to the temp. 50-300.degree. below the m.p. of the intermetallic compd.; and (c) applying pressure for densification of the powd. intermetallic compd., esp. to >90% of theor. d. The typical blend is based on the metal powders having av. particle size <100 .mu.m, and is typically binary (esp. Ti-Al or Ni-Al) or ternary (esp. Al-Ni-Ti). The hot-pressing treatment is typically applied on the reacted powder mixt. for .gtoreq.1 h at 0.5-10 kpsi under inert atm. The hot-pressed sputtering targets are manufd. without intermediate sintering and crushing, and are suitable for phys.-vapor deposition of uniform intermetallic films on semiconductor devices. The ternary powder mixt. of Al, Ni, and Ti (with the m.p. of 660, 1455, and 1666.degree. resp.) was heated in a die to 260-560.degree. and held for 1-8 h to form the binary intermetallic compds. AlNi3, AlTi, and NiTi having the m.p. in the 1310-1385.degree. range, followed by heating to 1010-1260.degree. and pressing for .gtoreq.1 h to increase the d. of powder pack.

12004-78-3

RL: TEM (Technical or engineered material use); USES (Uses) (sputtering with, sintered target for; intermetallic-compd. sputtering targets manufd. from powder blends by hot pressing)

12004-78-3 HCAPLUS RN

Aluminum, compd. with titanium (3:1) (6CI, 8CI, 9CI) (CA INDEX NAME) CN

Component	1	Ratio		Component Registry Number
Ti Al	==+=   	1 3	+-   	7440-32-6 7429-90-5

ANSWER 5 OF 14 HCAPLUS COPYRIGHT 2003 ACS 2000:835296 HCAPLUS AN DN 134:20296 Titanium-aluminum alloy sputtering target and its production method. TIIwamura, Eiji IN Kobe Steel, Ltd., Japan PΑ Jpn. Kokai Tokkyo Koho, 9 pp. SO CODEN: JKXXAF DTPatent Japanese LA FAN.CNT 1 PATENT NO. KIND DATE APPLICATION NO. DATE \_\_\_\_ \_\_\_\_\_ A2 20001128 JP 1999-144761 19990525 JP 2000328242 19990525 PRAI JP 1999-144761 The invention provides a titanium-aluminum alloy sputtering target, suitable for use for forming a thin-film, e.g. a TiAlN film, in fabrication of an electronic device, e.g. LSI and FeRAM, wherein the titanium-aluminum alloy sputtering target contains Ti3Al intermetallic compd. of .gtoreq. 30 %, and defect, having diam. of .gtoreq. 0.1 mm, of .ltoreq. 10/100 cm2. 12004-78-3 RL: TEM (Technical or engineered material use); USES (Uses) (titanium-aluminum alloy sputtering target contg. specified area of Ti3Al intermetallic compd.) 12004-78-3 HCAPLUS RNCN Aluminum, compd. with titanium (3:1) (6CI, 8CI, 9CI) (CA INDEX NAME)

Component		Ratio	1	Component
-			1	Registry Number
==========	==+===		==+==	
Ti		1	J	7440-32-6
Al		3	1	7429-90-5